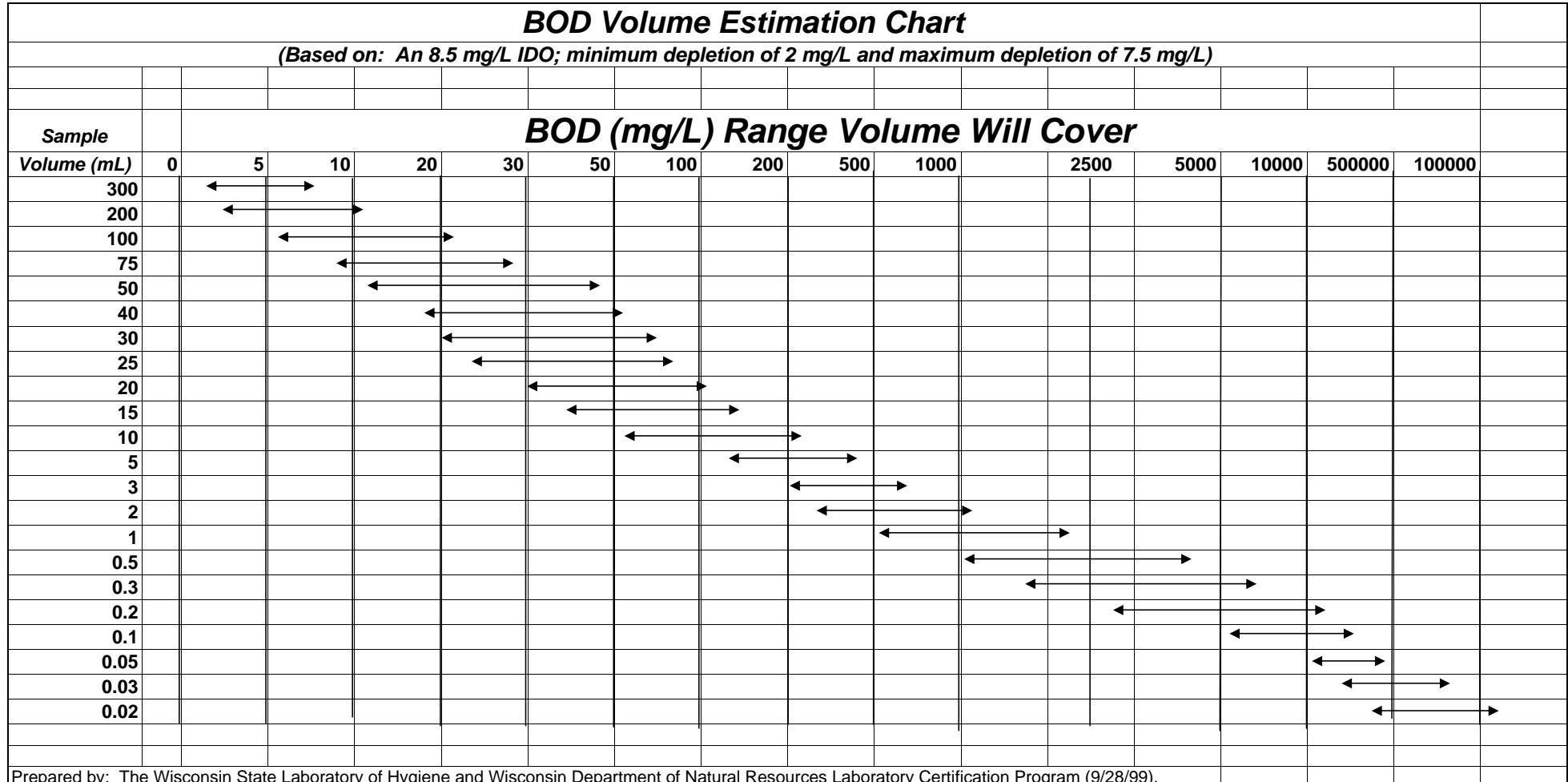


BOD Volume Estimation Chart

(Based on: An 8.5 mg/L IDO; minimum depletion of 2 mg/L and maximum depletion of 7.5 mg/L)



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